This page is mainly introduced the 316L chemical information,mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 316L,such as it is commonly used in bars, sheet,plates, steel coils, steel pipes,forged and other materials application.

Data Table for Grades Stainless Steels 316L

316L Standard Number:		
ITEM	Standard Number	Descriptions
1	SAE AMS-QQ-S-763B (1998)	Steel, Corrosion Resistant, Bars, Wire, Shapes, and Forgings
2	A 182/A 182M (2012)	Forged or Rolled Alloy and Stainless Steel Pipe Flanges, Forged Fittings, and Valves and Parts for High-Temperature Service
3	A 240/A 240M (2012)	Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
4	A 249/A 249M (2010)	Welded Austenitic Steel Boiler, Superheater, Heat-Exchanger, and Condenser Tubes
5	A 269 (2010)	Seamless and Welded Austenitic Stainless Steel Tubing for General Service
6	A 276 (2010)	Stainless Steel Bars and Shapes
7	A 312/A 312M (2012)	Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes
8	A 314 (2008)	Stainless Steel Billets and Bars for Forging
9	A 358/A 358M (2008)	Electric-Fusion-Welded Austenitic Chromium-Nickel Stainless Steel Pipe for High-Temperature Service and General Applications
10	A 409/A 409M (2009)	Welded Large Diameter Austenitic Steel Pipe for Corrosive or High-Temperature Service
11	A 473 (2009)	Stainless Steel Forgings
12	A 478 (2008)	Chromium-Nickel Stainless Steel Weaving and Knitting Wire
13	A 479/A 479M (2011)	Stainless Steel Bars and Shapes for Use in Boilers and Other Pressure Vessels
14	A 511/A 511M (2012)	Seamless Stainless Steel Mechanical Tubing
15	A 554 (2011)	Welded Stainless Steel Mechanical Tubing
16	A 580/A 580M (2012)	Stainless Steel Wire
17	A 632 (2009)	Seamless and Welded Austenitic Stainless Steel Tubing (Small-Diameter) for General Service
18	A 666 (2010)	Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar
19	A 774/A 774M (2009)	As-Welded Wrought Austenitic Stainless Steel Fittings for General Corrosive Service at Low and Moderate Temperatures
20	A 778 (2009)	Welded, Unannealed Austenitic Stainless Steel Tubular Products
21	A 793 (2009)	Rolled Floor Plate, Stainless Steel
22	A 813/A 813M (2009)	Single- or Double-Welded Austenitic Stainless Steel Pipe
23	A 814/A 814M (2008)	Cold-Worked Welded Austenitic Stainless Steel Pipe
24	A 943/A 943M (2009)	Spray-Formed Seamless Austenitic Stainless Steel Pipes

25	A 959 (2011)	Standard Guide for Specifying Harmonized Standard Grade Compositions for Wrought Stainless Steels
26	A 965/A 965M (2012)	Steel Forgings, Austenitic, for Pressure and High Temperature Parts
27	A 988/A 988M (2011)	Hot Isostatically-Pressed Stainless Steel Flanges, Fittings, Valves, and Parts for High Temperature Service
28	SAE J 405 (1998)	Chemical Compositions of SAE Wrought Stainless Steels

316L Chemical composition(mass fraction)(wt.%)

Chemical	Min.(%)	Max.(%)
C		0.03
Si		1.00
Mn		2.00
P		0.045
S		0.035
Cr	16.0	18.0
Ni	10.0	14.0
Mo	2.00	3.00
N		0.10

316L Physical Properties

Tensile strength	115-234	σb/MPa
Yield Strength	23	σ 0.2 ≥/MPa
Elongation	65	δ5≥ (%)
ψ	-	ψ≥ (%)
Akv	-	Akv≥/J
HBS	123-321	-
HRC	30	-

316L Mechanical Properties

Tensile strength	231-231	σb/MPa
Yield Strength	154	σ 0.2 ≥/MPa
Elongation	56	δ5≥(%)
ψ	-	ψ≥(%)
Akv	-	Akv≥/J
HBS	235-268	-
HRC	30	-

316L Heat Treatment Regime				
Annealing	**Quenching**	**Tempering**	**Normalizing**	**Q & T**
√	√	√	√	√

316L Range of products				
Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Stainless Steels the specifications follows:

Note:
(1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
(2) in the ASTM A6 standard specified scope can meet any additional conditions.
(3) from the standard for 50 mm (2 in).
Mechanical properties
Mechanische Eigenschaften
Caracteristiques mecaniques
ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale
Rm Tensile strength / Zugfestigkeit / Resistance a la traction
A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal
J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:
Diameter : 1mm-2000mm
Square bar:
Size: 50mm * 50mm-600mm *600mm
Plate steel/flat bar:
Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm
Tube/pipe:
Size: OD: 6-219mm WT: 1-35 mm.
Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm
Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm
Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.
Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes
Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement
Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement
Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.
Ultrasonic inspection: 100% ultrasonic inspection for any inperfections or based on the customer's requirement.
UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402
Excellent service for all kinds of industries, with advantages of technologies, equipment and price.
We serve you with our honesty, integrity, and professionality.