

This page is mainly introduced the SUS304LN chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of SUS304LN, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## **Data Table for Grades Stainless Steels SUS304LN**

| SUS304LN Standard Number:  |                 |  |  |
|--|-----------------|--|--|
| ITEM   | Standard Number | Descriptions                                       |  |
| 1 G 4304 (2012) Hot-rolled stainless steel plates, sheet and strip |                 | Hot-rolled stainless steel plates, sheet and strip |  |

| SUS304LN Chemical composition(mass fraction)(wt.%) |         |         |  |  |
|--|---------|---------|--|--|
| Chemical   | Min.(%) | Max.(%) |  |  |
| С  |         | 0.03    |  |  |
| Si   |         | 1.00    |  |  |
| Mn   |         | 2.00    |  |  |
| Р  |         | 0.045   |  |  |
| S  |         | 0.03    |  |  |
| Cr   | 18.00   | 20.00   |  |  |
| Ni   | 9.00    | 13.00   |  |  |
| Мо   |         |         |  |  |
| N  |         |         |  |  |

| SUS304LN Physical Properties |         |             |  |  |
|------------------------------|---------|-------------|--|--|
| Tensile strength             | 115-234 | σb/MPa      |  |  |
| Yield Strength               | 23      | σ 0.2 ≥/MPa |  |  |
| Elongation                   | 65      | δ5≥ (%)     |  |  |
| Ψ                            | -       | ψ≥ (%)      |  |  |
| Akv                          | -       | Akv≥/J      |  |  |
| HBS                          | 123-321 | -           |  |  |
| HRC                          | 30      | -           |  |  |

| SUS304LN Mechanical Properties |         |             |  |
|--------------------------------|---------|-------------|--|
| Tensile strength               | 231-231 | σb/MPa      |  |
| Yield Strength                 | 154     | σ 0.2 ≥/MPa |  |



## SUS304LN Chemical information, Mechanical properties

Physical properties, Mechanical properties, Heat treatment, and Micro structure

| Elongation | 56      | δ5≥(%) |
|------------|---------|--------|
| Ψ          | -       | ψ≥(%)  |
| Akv        | -       | Akv≥/J |
| HBS        | 235-268 | -      |
| HRC        | 30      | -      |

| SUS304LN Heat Treatment Regime |           |           |             |       |
|--------------------------------|-----------|-----------|-------------|-------|
| Annealing                      | Quenching | Tempering | Normalizing | Q & T |
| V                              | √         | √         | V           | √     |

| SUS304LN Range of products |   |                               |   |  |
|----------------------------|---|-------------------------------|---|--|
| Product type               | Products                                    | Dimension                     | Processes                                   | Deliver Status   |
| Plates / Sheets            | Plates / Sheets                             | 0.08-200mm(T)*W*L             | Forging, hot rolling and cold rolling       | Annealed, Solution and<br>Aging, Q+T, ACID-<br>WASHED, Shot Blasting |
| Steel Bar                  | Round Bar, Flat Bar,<br>Square Bar          | Ф8-1200mm*L                   | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning,<br>Shot Blasting,                              |
| Coil / Strip               | Steel Coil /Steel Strip                     | 0.03-16.0x1200mm              | Cold-Rolled & Hot-<br>Rolled                | Annealed, Solution and<br>Aging, Q+T, ACID-<br>WASHED, Shot Blasting |
| Pipes / Tubes              | Seamless Pipes/Tubes,<br>Welded Pipes/Tubes | OD:6-219mm x<br>WT:0.5-20.0mm | Hot extrusion, Cold<br>Drawn, Welded        | Annealed, Solution and<br>Aging, Q+T, ACID-<br>WASHED                |

## We can produce Stainless Steels the specifications follows:

Note

(1) listed in the table apex diameter (d), to steel thickness (a) multiples said.

(2) in the ASTM A6 standard specified scope can meet any additional conditions.

(3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale

 $Rm\ Tensile\ strength\ /\ Zugfestigkeit\ /\ Resistance\ a\ la\ traction$ 

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:

Diameter: 1mm-2000mm

Square bar:

Size: 50mm \* 50mm-600mm \*600mm

Plate steel/flat bar:



## SUS304LN Chemical information, Mechanical properties

Physical properties, Mechanical properties, Heat treatment, and Micro structure

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any

conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement

 $Furnaces\ for\ metallurgical\ processing:\ electrode\ arc + LF/VD/VOD/ESR/Vacuum\ consumable\ electrode.$ 

Ultrasonic inspection: 100% ultrasonic inspection for any inperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

Excellent service for all kinds of industries, with advantages of technologies, equipment and price.

We serve you with our honesty, integrity, and professionality.

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