

This page is mainly introduced the X1NiCrMoCu31-27-4 chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of X1NiCrMoCu31-27-4, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Data Table for Grades Stainless Steels X1NiCrMoCu31-27-4

| X1NiCrMoCu31-27-4 Standard Number: | | |
|------------------------------------|----------------------|--|
| ITEM | Standard Number | Descriptions |
| 1 | BS EN 10028-7 | Flat products made of steels for pressure purposes - Part 7: Stainless steels |
| 2 | BS EN 10088-1 | Stainless steels - Part 1: List of stainless steels |
| 3 | BS EN 10088-2 | Stainless steels - Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes |
| 4 | BS EN 10088-3 | Stainless steels - Part 3: Technical delivery conditions for semi-finished products, bars, rods, wire, sections and bright products of corrosion resisting steels for general purposes |
| 5 | BS EN 10088-4 | Stainless steels - Part 4: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for construction purposes |
| 6 | BS EN 10088-5 | Stainless steels - Part 5: Technical delivery conditions for bars, rods, wire, sections and bright products of corrosion resisting steels for construction purposes |
| 7 | BS EN 10216-5 (2004) | Seamless steel tubes for pressure purposes - Technical delivery conditions - Part 5: Stainless steel tubes |
| 8 | BS EN 10217-7 | Welded steel tubes for pressure purposes - Technical delivery conditions - Part 7: Stainless steel tubes |
| 9 | BS EN 10250-4 | Open die steel forgings for general engineering purposes - Part 4: Stainless steels |
| 10 | BS EN 10253-3 | Butt-welding pipe fittings - Part 3: Wrought austenitic and austenitic-ferritic (duplex) stainless steels without specific inspection requirements |
| 11 | BS EN 10253-4 | Butt-welding pipe fittings - Part 4: Wrought austenitic and austenitic-ferritic (duplex) stainless steels with specific inspection requirements |
| 12 | BS EN 10272 | Stainless steel bars for pressure purposes |
| 13 | BS EN 10297-2 (2005) | Seamless circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel |

| X1NiCrMoCu31-27-4 Chemical composition(mass fraction)(wt.%) | | |
|---|---------|---------|
| Chemical | Min.(%) | Max.(%) |
| C | | 0.02 |
| Si | | 0.70 |
| Mn | | 2.00 |
| P | | 0.03 |

| | | |
|----|-------|-------|
| S | | 0.01 |
| Cr | 26.00 | 28.00 |
| Ni | 30.00 | 32.00 |
| Mo | 3.00 | 4.00 |
| N | | 0.11 |
| Cu | 0.70 | 1.50 |

X1NiCrMoCu31-27-4 Physical Properties

| | | |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | σ_b /MPa |
| Yield Strength | 23 | $\sigma_{0.2} \geq$ /MPa |
| Elongation | 65 | $\delta_5 \geq$ (%) |
| ψ | - | $\psi \geq$ (%) |
| Akv | - | $Akv \geq$ /J |
| HBS | 123-321 | - |
| HRC | 30 | - |

X1NiCrMoCu31-27-4 Mechanical Properties

| | | |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | σ_b /MPa |
| Yield Strength | 154 | $\sigma_{0.2} \geq$ /MPa |
| Elongation | 56 | $\delta_5 \geq$ (%) |
| ψ | - | $\psi \geq$ (%) |
| Akv | - | $Akv \geq$ /J |
| HBS | 235-268 | - |
| HRC | 30 | - |

X1NiCrMoCu31-27-4 Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √ | √ | √ | √ | √ |

X1NiCrMoCu31-27-4 Range of products

| Product type | Products | Dimension | Processes | Deliver Status |
|-----------------|---------------------------------|-------------------|---|---|
| Plates / Sheets | Plates / Sheets | 0.08-200mm(T)*W*L | Forging, hot rolling and cold rolling | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar | Round Bar, Flat Bar, Square Bar | Φ8-1200mm*L | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting, |

| | | | | |
|---------------|--|----------------------------|-----------------------------------|---|
| Coil / Strip | Steel Coil /Steel Strip | 0.03-16.0x1200mm | Cold-Rolled & Hot-Rolled | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded | Annealed, Solution and Aging, Q+T, ACID-WASHED |

We can produce Stainless Steels the specifications follows:

Note:

- (1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
- (2) in the ASTM A6 standard specified scope can meet any additional conditions.
- (3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale

Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:

Diameter : 1mm-2000mm

Square bar:

Size: 50mm * 50mm-600mm *600mm

Plate steel/flat bar:

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any imperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

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